

ABSTRACT OF THE DISCLOSURE

A conveyor belt alignment system for maintaining a maintaining a conveyor belt's alignment under various operating conditions. The conveyor belt alignment system includes a mounting plate for attaching to a structure, a first plate attached to a second plate, wherein the second plate is adjustably attached to the mounting plate, a support frame adjustably positioned upon the first plate, a plurality of first idlers extending from the support frame, and a plurality of second idlers extending from the support frame. The first idlers are positioned on opposite surfaces of the conveyor belt for vertical alignment. The second idlers are positioned on the same side of the conveyor belt for horizontal alignment.